

## **"Gasmet" CEMS II**

The Gasmet CEMS II FTIR measuring system is designed for continuous emissions monitoring measurements (CEM). Typical application is  $H_2O$ ,  $CO_2$ , CO,  $N_2O$ , NO,  $NO_2$ ,  $SO_2$ , HCI, HF, NH<sub>3</sub>, CH<sub>4</sub>,  $C_2H_6$ ,  $C_3H_8$ , and  $C_2H_4$  monitoring from waste incinerator or large combustion plants. Measured components and calibration ranges can be changed according to application.

The Gasmet CEMS II is an ideal tool to use for measuring trace concentrations of pollutants in wet, corrosive gas streams. All parts of the Gasmet CEMS II are be heated up to 180 °C. It can be used for undiluted gases and the sample gases do not need drying beforehand.

The Gasmet CEMS II consists of Gasmet FTIR gas analyzer, Gasmet industrial computer, and Gasmet sampling system. As an option the system can be equipped with Gasmet tunable diode laser (TDL) or ZrO2 oxygen analyzer and/or with total hydrocarbon analyzer (FID). All parts of the system are 19" rack mounted and are installed on the pull-out shelves. The Gasmet CEMS II includes all power connections and temperature controllers for heated lines and heated sample probe. The operation of the system is fully automatic and controlled by the Calcmet software. Additionally all functions of CEMS II can be controlled manually.

Comprehensive I/O functions make possible to connect CEMS II into all kind of automation or reporting systems. Measuring data and alarms can be transferred from Gasmet CEMS II to other systems with analog or digital format. Gasmet CEMS II is also equipped with analog / digital inputs for external data (other analyzers or process).

Gasmet CEMS II provides different alarm functions such as System alarm. Service request. Maintenance on progress (can be set also manually), Concentration alarm, and Result valid. Combination for each alarm can be set on Calcmet. If any of the critical alarm is activated, instrument air starts to flow automatically into the system to prevent condensation.

Standard CEMS II is equipped with a two solenoid valve to allow automated span/zero checks as required by the new legislation.

Gasmet CEMS II is air conditioned with a compressor-cooling unit on top of the cabinet. Cabinet includes ready made through-leading rubbers on each side and top of the cabinet for all cables and lines. Gasmet CEMS II is also supported by full remote control.

The Gasmet CEMS II FTIR has a very low cost of ownership; the equipment is extremely well designed, and requires very little maintenance. The system also has a number of in-built failsafe devices to protect the instrument from potential damage.



## **General parameters**

Measuring principle: FTIR (Fourier Transform Infrared) Performance:

Simultaneous analysis of up to 50 gas components

Operating temperature: 20 ± 20 °C, non-condensing,

Storage temperature: -20 - +60 °C

< 180 s, 20m heated line Response time, T<sub>90</sub>:

Gas cell temperature: 180 °C

Sample gas: Non-condensing, particle free

Flow rate: ~ 4 liters per minute

Sample gas pressure: **Ambient** 

EMAIL: contact@gasmet.fi

Installation place: Dust free and clean ambient air.

without external vibrations

VAT NO: FI19526395



Measuring parameters

Zero point calibration: 24 hours, calibration with nitrogen

(5.0 or higher N<sub>2</sub> recommended).

< 2 % of measuring range per zero Zero point drift:

point calibration interval.

Sensitivity drift:

Linearity deviation: < 2 % of measuring range

Temperature drifts: < 2 % of measuring range per 10

K temperature change

Pressure influence: 1 % change of measuring value

for 1 % sample pressure change. Ambient pressure changes measured and compensated.

Signals (standard)

Analog output:

Output range: 4 - 20 mA, isolated

Channels: 16 freely programmable

**Analog input:** 

Input range: 4 - 20 mA, isolated

Channels: 8 freely programmable

Digital output:

Output range:

Channels: 16 freely programmable

System alarm. Service Request. Maintenance.

Concentration alarm, Results valid.

**Digital input:** 

Control: By potential free contacts

Channels: 16 freely programmable

Probe temp alarm, Zero gas pressure alarm, Cabinet temp alarm, Cabinet cooler alarm, Activate

System Standby, Activate span test.

Signals (optional)

Up to 255 terminals can be connected

**Analog output:** 

Output range: 4 - 20 mA, isolated

Channels: 4 or 8 channels / terminal

**Analog input:** 

Input range: 4 - 20 mA, isolated

Channels: 1, 4, or 8 channels / terminal

Input range: 0 - 10 V, isolated

Channels: 8 channels / terminal

Digital output:

Output range: 24 VDC, isolated

Channels: 8 channels / terminal Signals (optional) (continues)

Digital input:

Control: By potential free contacts

Channels: 4 or 8 channels / terminal

Interfaces (optional)

Fieldbus output:

ModBus, ModBus TCP/IP, **Output format:** 

Profibus, ASCII, DDE link. RS 232

or RS422/485

Industrial computer

See Gasmet Industrial Computer Technical Data Sheet

Air conditioning

A35°C / A35°C 1500 W Cooling capacity:

A50°C / A35°C 1100 W

Internal circulation: 500 m<sup>3</sup>/h

**Electrical connections** 

Main supply: 3 x 16 A, 3 x L+N+PE

The full Gasmet CEMS II including Power consumption:

sample probe and heated lines (21

m) is ~7.5 kW

**Instrument Air** 

Instrument air inlet: 6 mm tube

Instrument air quality: Dry, oil & particle free

Consumption: 1 I/min, Continuous instrument

purge

15 I/min, Safety flushing (error

mode)

50 l/min, Waste gas dilution

(optional)

**Enclosure** 

Material: Bake painted steel

Dimensions (mm): Layout 1

2120 x 600 x 600 mm

(A/C unit on top)

Layout 2

2100 x 600 x 800+250 mm (+250 mm is A/C unit on

backdoor)

Dimensions H x W x D in mm

WEB: www.gasmet.fi

VAT NO: FI19526395

Weight: ~ 500 kg (full system)

Protection: IP 54

TEL: +358 9 759 00 400

FAX: +358 9 759 00 450

EMAIL: contact@gasmet.fi

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